

MetroDuct & MetroDuct Class 2 pipes

# Carbon Footprint - Manufacture



EPD produced in accordance with EN 15804+A2 & ISO 14025 / 21930

#### Scope

This document is a Cradle-to-gate CO2e breakdown of Naylor MetroDuct pipes from 94-110mm to 150-178mm plus MetroDuct Class 2 cable duct and includes for material extraction, transport, and product manufacture. The environmental impact is recorded during each step and totalled at the end to show the overall emissions created per metre of pipe.

## Manufacturer information

Manufacturer	Naylor Drainage Ltd		
Address	Clough Green, Cawthorne, Barnsley S75 4AD		
E-Mail	info@naylor.co.uk		
Website	www.naylor.co.uk		
Declared unit	1m of HDPE Pipe		

## MetroDuct Cradle-to-Gate kgCO2e

	MetroDuct 94/110	MetroDuct 100/120	MetroDuct 125/145	MetroDuct 137/160	MetroDuct 150/178
A1 Material Extraction	0.604	0.655	0.919	1.024	1.339
A2 Transport	0.054	0.056	0.069	0.074	0.089
A3 Manufacturing	0.703	0.736	0.811	0.843	0.835
Total at Gate KgCO2e/m	1.361	1.447	1.799	1.941	2.263

## MetroDuct Class 2 Cradle-to-Gate kgCO2e

	MetroDuct Class 2 100/120	MetroDuct Class 2 125/145	MetroDuct Class 2 150/178
A1 Material Extraction	1.073	1.511	1.656
A2 Transport	0.076	0.097	0.104
A3 Manufacturing	0.835	0.835	0.835
Total at Gate KgCO2e/m	1.984	2.443	2.595

For a full CO2e breakdown please refer to the Naylor Environmental Product Declaration for MetroDuct & MetroDuct Class 2 pipes.



#### References

Naylor Drainage Ltd. (2020). Technical Specification: Twinwall MetroDuct.

- BSI. (2020). BS EN ISO 14040:2006+A1:2020: Environmental Management Life cycle assessment Principles and framework. BSI Standards Publication.
- BSI. (2021). BS EN 15804:2012+A2:2019: Sustainability of construction works Environmental product declarations Core rules for the product category of construction products. BSI.
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- Standards for Highways. (2020, February). *Manual of Contract Documents for Highway Works Volume 1* Series 500 specification for Highway Works. Retrieved from Standards for Highways: https://www.standardsforhighways.co.uk/ha/standards/mchw/vol1/pdfs/MCHW%20Vol%201%20Seri es%20500%20web%20PDF.pdf

