

## **Technical Specification**

## **Class 1 TWINWALL CABLE DUCT**

Description

Twinwall PP ducting system for use as underground ducting for electricity power cables. Duct couplers are pre-fitted to one end of the stick. Elastomeric seals can be supplied separately if required.

Material

 Duct: Polypropylene. Coupler: Polypropylene copolymer (PPCP – up to 100% recycled content). Seal: EPDM Rubber to BS EN 681-1.

Colour

Naylor Class 1 Twinwall Duct is available in black, red, or a black outer wall and a red inner wall. Ducts are marked
appropriately in accordance with the standards requirements.

**Quality System & Inspection** 

All quality systems and inspection procedures comply with BS EN ISO 9001: 2015 (Certificate No: FM 01420)

**Standards & Certificates** 

Complies with ENA TS 12-24 Class 1 requirements. EA Technology certificate A3002.

**Packaging** 

Supplied in 6 metre lengths in U frames (quantity of product per packaged unit is dependent upon the external diameter of the product).

Storage

 For long term storage keep away from direct sunlight to avoid product degradation, over 12 months exposure to direct sunlight should be avoided.

Product Details			
Nominal Size (OD/ID)	120/100	145/125	178/150
Minimum Internal Diameter (mm)	98.5	123	148
Nominal External Diameter (mm)	117.4	146.4	180.0
Length (m)	6	6	6
Nominal Weight (g/m)	1200	1395	1700
Qty per U-Frame (6m Lengths)	85	72	33
Resistance to Compression	Min. 450 N @ 75°C	Min. 450 N @ 75°C	Min. 450 N @ 75°C
Resistance to Impact	Normal	Normal	Normal
Resistance to Bending	N/A	N/A	N/A
Flame Propagation	Yes	Yes	Yes

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